


















## Ex-demo machine from Weinig UK

Stock reference

**WUK1388**

Machine model:	<b>Hofmann spindle with end profiling</b>	Model Serial number	<b>TFS 1245</b> <b>125.11925</b>
Availability:	<b>Immediate</b>	Year of Manu:	<b>2017</b>
Condition of sale:	<b>Ex-demonstration machine</b>		
Installation:	<b>Not included</b>		
<b>SALES PRICE: £24,250.00 + vat</b> (subject to prior sale; delivered to site UK mainland)			

### Outline specification

-  proven design in cast iron
-  standard table size 1.250 x 815 mm, cast iron with finest planed surface
-  table with sliding bed plate. Adjustment over thread drive including insert from aluminium with hard-coating for tools to Ø 250 mm with quick-locking and adapter for a fast adjustment
-  height of machine 890 mm
-  loose moulding spindle chuck MK 5, milling arbor Duo Ø 30 x 140 mm
-  motorized height adjustment approx. 145 mm, fast and slow run, LED display to 1/10 mm
-  4 speeds 3.000/4.500/6.000/9.000 rpm; LED display for speed
-  overhanging control panel
-  swivel unit is double-sided guided by two segment guidances
-  machine socket, fuse-protected, with plug for the feeder; on/off button in operating panel of machine
-  2 suction chutes Ø 120 mm at the fence and below the table; minimum air volume 24 m<sup>3</sup>/min. at 370 pa
-  clockwise rotation by two hand operation with warning indication
-  electrical equipment in accordance to VDE/EN 60204
-  weight: ca. 950 kg
-  CE-conform
-  BG-wood dust mark Nr.021056
-  workplace-related emission values dB(A) according to DIN 45635 part 1650

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## Factory fitted options

54000	<p><b>Tilting spindle moulder TFS 1245 – 7,5 kW (10,0 PS) 400 Volt 50 Hz</b></p> <ul style="list-style-type: none"> <li>• motorized height and <i>tilt</i> adjustment in fast and slow speeds, in both directions accurate to 1/10 mm</li> <li>• LED-displays with change-over from the indication of absolute dimension to the incremental one</li> <li>• electrical swivel range of the spindle from -45,5° up to +45,5° in fast and slow run, LED-indication on accuracy of 0,1°</li> </ul>
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Part-no	Control units and additional axis
54060	<p><b>CNC-ECO</b></p> <ul style="list-style-type: none"> <li>• <b>one- (two-) axis control for height (and tilting on TFS 1245) with Touch screen user interface</b>; 5,7" touch screen TFT LCD VGA, 16-bit colour depth, 256 colours, viewing angle 140°/110°</li> <li>• clear organized user interface</li> <li>• structure of control panels and symbols are the same in all masks</li> <li>• additionally symbols are text-supported</li> <li>• direct switching of different masks through permanent navigation bar with <b>NO</b> intermediate step like "home"-page</li> <li>• easy user-friendly and intuitive operation system through hint and information line</li> <li>• Masks: manual, programs and tools</li> <li>• program storage with 99,999 program places (therefore optimal management) the axes spindle height (and spindle tilting on TFS 1245) are stored here</li> <li>• graphical display of the workpiece</li> <li>• tool storage with 99,999 tool places (therefore optimal management with high efficiency; system-free data architecture, structure can be set up by the user; for every tool) the axis stored all information about the used tool</li> <li>• graphical display of all tools</li> <li>• self-made pictures of working pieces and tools can be inserted via USB</li> <li>• search function for program and tool storage</li> <li>• comfortable calibration of all axes</li> <li>• spindle height can be fine adjusted while the spindle is running</li> <li>• USB interface for backup</li> <li>• data protection by key switch</li> <li>• changeable menu language</li> </ul>
50095	<p><b>CNC-comfort</b>  <b>10,4" Touch screen</b> TFT LCD VGA, instead of 5,7 "touch screen bigger screen, in accordance bigger buttons, symbols and letters (order-no 54060 - CNC-ECO - is required)</p>
5015	<p><b>Fence type 2610-CNC</b> for CNC-Eco and CNC-Comfort (instead of fence type efficient) similar to order-no 5014 – fence type 2610 • but includes also electromotive adjustment of the fence • integrated in control and • stored in program • double pneumatically clamped for exact fixation even on heaviest chip removal • positioning repeat accuracy +/-0,015mm • <b>spindle depth can be fine adjusted while the spindle is running</b></p>
	<b>Table variations and equipment</b>
50001	<p><b>table extension one end right</b> by 750 mm, with extendable frame support by 700 mm</p>
	<b>Fence types and equipment</b>
5016	<p><b>swivel down device for milling fence</b>  fence is moved up and down by hand wheel; on option "operating support" lifting and lowering is supported motorized</p>

5071	<b>filling bar</b> - equipment for the integral fence jaws
5072	<b>spreader</b> - equipment for the integral fence jaws
50087	<b>Operating support CNC</b>
50060	<b>arbor changing system</b> with adapter <b>HSK-F80(C)</b> , radial (sideway) handling with T-key, incl. 1 arbor HSK-F80, Ø 30 x 125 mm (table with sliding bed plate order-no 50025 is required)
50072	<b>arbor HSK-F80, Ø 30 mm</b> - mounting length 125 mm
50073	<b>arbor HSK-F80, Ø 40 mm</b> - mounting length 160 mm
50073	<b>arbor HSK-F80, Ø 40 mm</b> - mounting length 160 mm
50075	<b>arbor HSK-F80, Ø 1 ½"</b> - mounting length 140 mm in lieu of standard
<b>Feeder and equipment</b>	
50134	<b>feeder type 408</b> motor 0,75 kW, 4 rolls, 8 speeds, incl. stand
<b>Mortise and tenon</b>	
50050	<b>sliding table</b> for cutting of mortises • height adjustable, insertable to the spindle and foldable • hardened guide shaft with adjustable and highly precise ball-bearings • guide rail movable • can be used as table extension because of its closed and finest planed surface • eccentric fixers and protection hood are included • if using the hood max. speed is 4.500 rpm • for tool-Ø from 250 to 350 mm
<b>CNC technology</b>	
53022	<b>USB-stick</b> with backup software for CNC-eco and CNC-comfort (necessary to include own pictures of workpieces and tools)



